

Date: Monday, 05/05/2008 7:56:00 AM
 User: Linda Lacelle

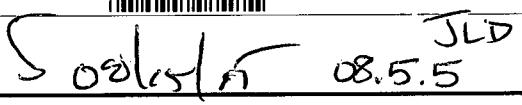
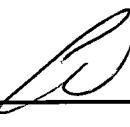
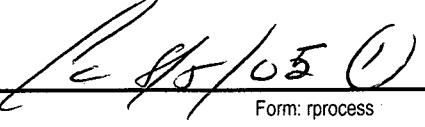
Process Sheet

| | | | | | | | |
|-----------------------|--|------------|--------------|-----------------------------|----------------------|-----|--|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : CABIN DOOR ROLLER KIT, LH | | | |
| Job Number | : 39025 | | | | | | |
| Estimate Number | : 10276 | | | | | | |
| P.O. Number | : | | | Part Number | : D412698011 | | |
| This Issue | : 05/05/2008 | S.O. No. : | | Drawing Number | : IIN D412-698 REV D | | |
| Prsht Rev. | : NC | | | Project Number | : N/A | | |
| First Issue | : / / | | Type | MACHINED PARTS | Drawing Revision | : D | |
| Previous Run | : 39006 | | | Material | : | | |
| Written By | : | | | Due Date | : 05/05/2008 | | |
| Checked & Approved By | : | | | Qty: | 1 Um: Each | | |
| Comment | : Est Rev:C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS Est Rev:D 08-01-28 change to rev D ECN 1104 DD | | | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---|
| 1.0 | DC | DOCUMENT CONTROL  |
| | | Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-698-011 CHG003  |
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1  |
| | | Comment: PACKAGING RESOURCE #1 Pick Packing Kit |
| 3.0 | D3121141 | Bracket Assembly  |
| | | Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 3 D3121-141 Bracket Assembly <u>37610</u>  |
| 4.0 | D3121143 | Bracket Assembly  |
| | | Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3121-143 Bracket Assembly <u>33664</u>  |
| 5.0 | D3137043 | Bracket Assembly  |
| | | Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch Batch <u>329725</u>  |

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT, LH

Job Number: 39025

Part Number: D412698011

Job Number:



Seq. #:

Machine Or Operation:

Description :

1 D3137-043 Bracket Assembly

6.0 D3183043 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D3183-043 Bracket Assembly 37072

7.0 D31991 Bracket



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
9 D3199-1 Bracket 36631

8.0 D32021 Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D3202-1 Cover 35060

9.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08/05/08 - 600

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-011

Location: B

8/5/5 SP

11.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/08 SP

Job Completion



MF 08-05-05